

# Sarnafil® G 410 L Felt

## Polymeric membrane for roof waterproofing

|  |   |                          |        |                          |        |        |                          |        |        |                          |
|--|---|--------------------------|--------|--------------------------|--------|--------|--------------------------|--------|--------|--------------------------|
| <b>Product Description</b>             | <p>Sarnafil® G 410 L Felt is a multi-layer, synthetic roof waterproofing membrane based on premium-quality polyvinyl chloride (PVC) with an inlay of glass non-woven and a polyester fleece backing.</p> <p>Sarnafil® G 410 L Felt has a unique lacquer coating applied to the top of the membrane to reduce staining from airborne dirt and pollutants.</p>  |                          |        |                          |        |        |                          |        |        |                          |
| <b>Uses</b>                            | <p>Waterproofing membrane for:</p> <ul style="list-style-type: none"><li>■ Fully adhered, exposed flat roofs</li></ul>  |                          |        |                          |        |        |                          |        |        |                          |
| <b>Characteristics / Advantages</b>    | <ul style="list-style-type: none"><li>■ Outstanding resistance to weathering, including permanent UV irradiation</li><li>■ Excellent weldability</li><li>■ Excellent flexibility in cold temperatures</li><li>■ Excellent dimensional stability</li><li>■ High resistance to mechanical impact</li><li>■ High water vapour permeability</li><li>■ High solar reflectance (in case of white color top layer)</li><li>■ Available in various colors</li><li>■ Reduced dirt pick-up due to lacquer coating</li><li>■ Recyclable</li></ul>  |                          |        |                          |        |        |                          |        |        |                          |
| <b>Approval / Standards</b>            | <p>Sarnafil® G 410 L Felt is designed and manufactured to meet most international recognised standards.</p> <ul style="list-style-type: none"><li>■ Polymeric sheets for roof waterproofing according to <b>EN 13956</b>, certified by notified body and provided with the CE-mark.</li><li>■ Polymeric PVC sheets for waterproofing according to <b>GB12952, Type GL</b>.</li><li>■ Polymeric sheets for roof waterproofing according to <b>JIS A6008</b>, certified by notified body CECN09001 and provided with the JIS-mark.</li><li>■ Official quality approvals and agreement certificates and approvals.</li><li>■ Monitoring and assessment by approved laboratories.</li><li>■ Quality management system in accordance with EN ISO 9001/14001.</li></ul> |                          |        |                          |        |        |                          |        |        |                          |
| <b>Appearance / Colours</b>            | <p>Top surface:</p> <ul style="list-style-type: none"><li>Light Grey - NR 7500</li><li>White - RAL 9016</li><li>Lead Grey - NR 9500</li><li>Window Grey - RAL 7040</li><li>Reseda Green - RAL 6011</li><li>Azure Blue - RAL 5009</li><li>Copper Patina - NR 6525</li><li>Copper Brown - RAL 8004</li></ul> <p>Bottom surface: Dark grey</p>   |                          |        |                          |        |        |                          |        |        |                          |
| <b>Packaging</b>                       | <p>Sarnafil® G 410 L Felt standard rolls are wrapped individually in a blue PE-foil. The roll width is 2.0 m and the roll length depends on the membrane thickness:</p> <table><tr><td>1.2 mm</td><td>20.0 m</td><td>(approx. 74 kg per roll)</td></tr><tr><td>1.5 mm</td><td>20.0 m</td><td>(approx. 86 kg per roll)</td></tr><tr><td>2.0 mm</td><td>15.0 m</td><td>(approx. 87 kg per roll)</td></tr></table>   | 1.2 mm                   | 20.0 m | (approx. 74 kg per roll) | 1.5 mm | 20.0 m | (approx. 86 kg per roll) | 2.0 mm | 15.0 m | (approx. 87 kg per roll) |
| 1.2 mm                                 | 20.0 m  | (approx. 74 kg per roll) |        |                          |        |        |                          |        |        |                          |
| 1.5 mm                                 | 20.0 m  | (approx. 86 kg per roll) |        |                          |        |        |                          |        |        |                          |
| 2.0 mm                                 | 15.0 m  | (approx. 87 kg per roll) |        |                          |        |        |                          |        |        |                          |
| <b>Storage Conditions / Shelf-Life</b> | <p>Rolls must be stored in a horizontal position on pallet and protected from direct sunlight, rain and snow. Product does not expire if correctly stored.</p> <p>Do not stack pallets of rolls during transport or storage.</p>  |                          |        |                          |        |        |                          |        |        |                          |



## Technical Data

|  | Unit   | Test Method                  | Properties               |                          |                          |
|--|--------|------------------------------|--------------------------|--------------------------|--------------------------|
|  |        |                              | G 410-12 L Felt          | G 410-15 L Felt          | G 410-20 L Felt          |
| <b>Effective thickness</b>                     | mm     | EN 1948-2                    | 1.2                      | 1.5                      | 2.0                      |
| <b>Water tightness</b>                         | -      | EN 1928                      | Pass                     | Pass                     | Pass                     |
| <b>Effects of liquid chemicals incl. water</b> | -      | EN 1847                      | On request               | On request               | On request               |
| <b>Reaction to fire</b>                        | -      | EN ISO 11925-2<br>EN 13501-1 | E                        | E                        | E                        |
| <b>Hail resistance</b>                         |        | EN 13583                     |                          |                          |                          |
| Rigid substrate                                | m/s    |                              | ≥ 17                     | ≥ 20                     | ≥ 26                     |
| Flexible substrate                             | m/s    |                              | ≥ 25                     | ≥ 28                     | ≥ 33                     |
| <b>Water vapour transmission properties</b>    | -      | EN 1931                      | 15'000                   | 15'000                   | 15'000                   |
| <b>Joint peel resistance</b>                   | N/50mm | EN 12316-2                   | ≥ 300                    | ≥ 300                    | ≥ 300                    |
| <b>Joints sheer resistance</b>                 | N/50mm | EN 12317-2                   | ≥ 500                    | ≥ 500                    | ≥ 500                    |
| <b>Tensile strength</b>                        | N/50mm | EN 12311-2                   | ≥ 650                    | ≥ 650                    | ≥ 650                    |
| <b>Elongation</b>                              | %      | EN 12311-2                   | ≥ 45                     | ≥ 45                     | ≥ 45                     |
| <b>Resistance to impact</b>                    |        | EN 12691                     |                          |                          |                          |
| hard substrate                                 | mm     |                              | ≥ 500                    | ≥ 700                    | ≥ 800                    |
| soft substrate                                 | mm     |                              | ≥ 1'100                  | ≥ 1'300                  | ≥ 1'500                  |
| <b>Resistance to static load</b>               |        | EN 12730                     |                          |                          |                          |
| rigid substrate                                | kg     |                              | ≥ 20                     | ≥ 20                     | ≥ 20                     |
| soft substrate                                 | kg     |                              | ≥ 20                     | ≥ 20                     | ≥ 20                     |
| <b>Dimensional stability</b>                   | %      | EN 1107-2                    | ≤  0.2                   | ≤  0.2                   | ≤  0.2                   |
| <b>Foldability at low temperature</b>          | °C     | EN 495-5                     | ≤ -25                    | ≤ -25                    | ≤ -25                    |
| <b>UV Exposure</b>                             | -      | EN 1297                      | Pass (>5000 h / grade 0) | Pass (>5000 h / grade 0) | Pass (>5000 h / grade 0) |
| <b>SRI (Solar Reflectance Index)</b>           |        |                              |                          |                          |                          |
| White (Initial)                                |        | ASTM E 1980-01               |                          | 106                      |                          |

---

## System Information

---

**System Structure** A wide range of tested and approved Sika accessories for the single ply roofing system is available: vapour retarder, thermal insulation, separation layer, fasteners, detailing membrane, contact adhesive, perimeter bars, welding cords, termination bars, sealants, prefabricated parts (corners, roof drains, scuppers, walkway pads, lightning conductor clips etc.) etc.

---

## Application Details

---

**Substrate Quality** The substrate surface must be uniform, smooth and free of any sharp protrusions or burrs. The supporting layer must be compatible to the membrane, clean, dry and free of grease and dust.

---

## Application Conditions / Limits

---

**Temperature** The use of Sarnafil® G 410 L Felt membrane is limited to geographical locations with an average monthly ambient temperature in the range of -30 °C to +50 °C.

---

**Compatibility** Sarnafil® G 410 L Felt is not compatible with direct contact to other plastics, e.g. EPS, XPS, PUR, PIR or PF. Sarnafil® G 410 L Felt is not resistant to tar, bitumen, oil and solvent containing materials.

---

## Installation Instructions

---

**Installation Method / Tools** Refer to the Sika Installation Manuals for single ply PVC membranes.  
Sarnafil® G 410 L Felt is bonded to the substrate by a suitable Sarnacol adhesive (see Sarnacol product documentation).  
Overlap seams are welded by electric hot air welding equipment, such as manual hot air welding machines and pressure rollers or automatic hot air welding machines with controlled hot air temperature.  
Recommended type of equipment: Leister Triac PID (manual welding) and Sarnamatic 661<sup>plus</sup> (automatic welding)  
Welding parameters including temperature, machine speed, air flow, pressure and machine settings must be evaluated, adapted and checked on site according to the type of equipment and the climatic situation prior to welding. The effective width of welded overlaps by hot air should be minimum 20mm.  
The seams must be mechanically tested with screw driver to ensure the integrity / completion of the weld. Any imperfections must be rectified by hot air welding.

---

**Notes on Installation / Limits** Installation works must be carried out only by Sika instructed and approved roofing contractors.  
Temperature limits for the installation of the membrane:  
Substrate temperature: -30 °C min. / +60 °C max.  
Ambient temperature: -20 °C min. / +60 °C max.  
Installation of some ancillary products, e.g. contact adhesives / cleaners is limited to temperatures above +5 °C. Please observe information given by Product Data Sheets.  
Special measures may be compulsory for installation below +5 °C ambient temperature due to safety requirements in accordance with national regulations.

---

# Construction

|   |  |
|---|--|
| <b>Ecology, Health and Safety Information</b> | A Safety Data Sheet following EC-Regulation 1907/2006, Article 31 is not needed to bring the product to the market, to transport or to use it. The product does not damage the environment when used as specified. |
| <b>Protective Measures</b>                    | Fresh air ventilation must be ensured, when working (welding) in closed rooms.<br>Local safety regulations must be observed.   |
| <b>Transportation Class</b>                   | The product is not classified as hazardous good for transport.   |
| <b>Disposal</b>                               | The material is recyclable. Disposal must be according to local regulations. Please contact your local Sika sales organisation for more information.   |

**Legal note:** The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.



**Sika Australia Pty Limited**  
ABN 12 001 342 329

Phone 1300 22 33 48  
[www.sika.com.au](http://www.sika.com.au)

