

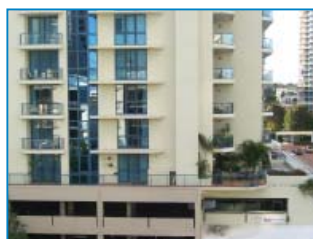
High performance water based decorative and protective facade coating

Uses

As a decorative and protective facade membrane coating to most types of buildings and walls after the recommended primer or surface preparation.

Advantages

- Highly flexible - accommodates movement of pre-existing cracks of up to 1mm
- Excellent resistance to mould and mildew
- Total Colour Solution - can be tinted to any colour
- Can be applied to a wide range of substrates
- Excellent build properties enable application to both horizontal and vertical surfaces
- Available in matt and satin finish
- Excellent resistance to embrittlement
- Excellent resistance to UV, weathering, chloride ions and CO₂
- One component - readily applied direct from pail
- Low VOC level - 55.3 grams per litre
- Easy water clean up



Description

The Emer-Clad Facade system comprises a single component water based, high solids, acrylic copolymer waterproof membrane coating.

Emer-Clad Facade is a highly flexible coating containing additives to inhibit the growth of mould, resist bacterial growth and aggressive elements ie: resistant to UV light, chloride ion and carbonation attack.

Emer-Clad Facade dries to form an aesthetically pleasing waterproof protective coating on vertical surfaces and may be applied by brush, roller or airless spray.

For a total waterproofing solution on horizontal surfaces such as balconies, terraces and rooftops, use in conjunction with Emer-Proof membranes.

Design Criteria

Emer-Clad Facade is designed to be applied by brush, roller or airless spray over a selected primer, to achieve a dry film thickness of not less than 250 microns in two coats on vertical surfaces. Refer to application instructions for details.

Maintenance

No special requirements, any damage identified during normal inspections should be repaired or replaced as appropriate.

Specification Clauses

Decorative waterproofing facade coating

The decorative waterproofing coating shall comprise a suitable primer system (if required), overcoated with Emer-Clad Facade Matt/Satin, single-component elastomeric coating suitable for application by brush, roller or spray. The total dry film thickness of the coating shall be not less than 250 microns and shall be capable of providing carbon dioxide diffusion resistance equivalent to not less than 250 metres of air. It must exhibit a water vapour transmission resistance S_d not more than 1.0 metres.



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Properties

Total Colour Solution:	Bases: White, Deep, Ultra Deep and Extra Bright. Pre-tinted colours: Light Grey and Mid Grey
Volume solids:	53% (Matt white) 45% (Satin white)
Physical or chemical change:	Dries through loss of water
Drying (25°C, 50% RH):	
Tack free:	30 minutes
Recoat:	2 hours
Fully dried:	7 days
Application temperature:	10°C - 30°C
Carbon dioxide diffusion resistance (AS/NZS 4548.5-1999)	
Equivalent thickness of air(R):	Matt 255m Satin 281m
(Note: To protect concrete from carbonation, R must be at least 50m - Klopfer criteria)	
Equivalent thickness of 30MPa concrete cover (Sc):	Matt 640mm Satin 700mm
Carbon Dioxide Diffusion Coefficient cm²/sec:	Matt 1.6 x 10 ⁻⁰⁷ Satin 1.7 x 10 ⁻⁰⁷
Water vapour transmission resistance (AS/NZS 4548.5-1999)	
Vapour Transmission Rate of composite:	Matt 42.0g/m ² /24hours Satin 32.2g/m ² /24hours
Equivalent thickness of Air (S_D)m:	Matt 1.0 m Satin 1.0 m
Vapour Diffusion Coefficient, cm²/sec:	Matt 1.1 x 10 ⁻⁰⁴ Satin 7.8 x 10 ⁻⁰⁵
Water Transmission Resistance (AS/NZS 4548.5-1999)	Matt 4g/24h/m ² /kPa Satin 6g/24h/m ² /kPa
Chloride Ion Diffusion Co-efficient m²/sec: (AS/NZS 4548-5-1999)	Matt 2.0 x 10 ⁻¹² Satin 1.0 x 10 ⁻¹²
Exterior durability results on FC panels:	
Cape Shank (Coastal)	239 months
Port Melbourne (Industrial)	210 months
Yallourn (Industrial)	189 months
Darwin (Tropical)	233 months
No integrity failure on any of the panels at all the above sites - GPC Scientific Services Laboratory.	

Chemical resistance:	Emer-Clad Facade is unaffected by a range of mild acids, alkalis, and is resistant to bio-deterioration
VOC Content: (ASTM D 3960-05)	59.4 g/litre (Matt) 55.3 g/litre (Satin)

Application Instructions

Surface preparation

Concrete, Render, Brick, Masonry, Fibre Cement Panels:

Thoroughly clean down surfaces by stiff brush, scraper, etc., to remove all laitence, dirt, dust or other contamination to leave sound, clean, dry surfaces free from all residues.

Use a suitable acrylic patching compound such as Dulux AcraPatch to fill minor cracks or level the surface.

Prime: One coat of Emer-Acrylic Sealer or Emer-Coat Clear Sealer.

Damp Surfaces - Entrapped Moisture:

Seek technical advice from Parchem.

Mould infested surfaces:

Scrape or clean thoroughly; all finishes lifting or badly infested should be removed. Wash down with a water-soluble fungicide or one part domestic bleach to eight parts water, scrubbed into the affected area, then rinsed clean of residues. Make good any defects and allow walls and repairs to completely dry.

Prime: One coat of appropriate primer depending on substrate.

Iron or Steel:

Grease or oil to be removed with degreasing solution. Wire brush/shot or sand blast metal. All dust/dirt to be removed.

Prime: One coat of Emer-Gard Primer Type 2.

Note: failure to properly coat the metal with primer will result in surface staining and/or significantly diminish the protection of the iron or steel.

Rusty Iron or Steel:

Remove loose rust and paint particles with wire brushing. Sound areas of remaining paint should be roughened to obtain a good mechanical key. Loose flakes or corroded metal must be chipped away.

1st Coat: One coat of Emer-Tan rust converter

Prime: One coat of Emer-Gard Primer Type 2

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Aluminium/Zinc/Copper/Brass/Galvanised Iron:

A suitable metal etch solution to suit acrylic coatings may be required prior to priming with Emer-Bond Primer and application of Emer-Clad Facade. Adhesion testing is advisable.

Sound, Previously Painted or Primed Surfaces:

Acrylic: On existing sound acrylic coatings, scrub with detergent and water, allow to dry. No primer required. If coatings are delaminating then remove all loose and delaminating coatings back to a sound firmly adhered edge then apply one coat of Emer-Coat Clear Sealer.

Enamel / Oil Based: Depends on underlying substrate. For steel, abrade and apply Emer-Gard Primer Type 2. Other substrates refer to your local Parchem sales office.

Timber surfaces:

Treat previously painted surfaces as above.

Prime: One coat of Emer-Acrylic Sealer.

Note: do not apply Emer-Acrylic Sealer over old oil based paints.

Powdery Paintwork or Absorbent Masonry Surfaces:

Should be sealed with one coat of Emer-Coat Clear Sealer.

Overcoating old Emer-Clad:

Clean the surface with mild detergent, rinse with clean water, allow to dry.

No primer required if the existing Emer-Clad is sound and in good condition. If existing Emer-Clad is delaminating then remove all delaminating coatings back to a firmly adhered edge then apply one coat of Emer-Coat Clear Sealer.

Application

Apply Emer-Clad Facade by brush, roller or airless spray to the previously primed surface.

Previously primed and prepared surface: Apply 2 coats of Emer-Clad Facade protective coating at 4 m² per litre per coat (250 microns wet film thickness) to achieve a total dry film thickness of not less than 250 microns.

First coat to be Emer-Clad Facade Satin. Final Coat to be Emer-Clad Facade Satin or Matt (Satin exhibits better self-cleaning properties).

To visually facilitate coverage and ensure adequate film build, different colours may be used for each coat of Emer-Clad Facade.

Note: do not apply any materials during damp or rainy conditions or where there is likelihood of rain. Temperatures above 30°C reduce the wet edge time and, as with other water based coatings, may increase the risk of showing lapmarks and rollermarks after drying, especially with darker colours.

Dark colours may show slight oxidation over time. This can be removed temporarily by cleaning, but will not affect the performance of the coating.

Movement joints

Ideally, Emer-Clad Facade should not be applied over movement joints as the amount of movement may be more than the capability of the membrane. Joints should be first sealed with the appropriate joint sealant then the Emer-Clad Facade applied up to the edge of the joint. When this is not practical, all expansion and movement joints should be sealed with Duraflex. Polyurethane sealants should be avoided as they can bleed plasticisers into the coating above. In all applications where Emer-Clad Facade is applied over movement joints or at floor to wall junctions, Emer-Clad Facade must be reinforced with a suitable fabric such as Sontara or Emer-Proof Elastic Joint Band Tape (refer to TDS). The Sontara reinforcing fabric must extend at least 100 mm either side of the joint.

Glass fibre reinforcing must not be used as glass fibres reduce the elasticity of the membrane and are difficult to wet through. Glass fibre mat reinforcing has been shown to create a weak delamination layer in the membrane and glass fibres that are not fully encapsulated with Emer-Clad Facade have been shown to cause a 'wicking' effect allowing water to pass through the membrane.

Substrate cracks

Emer-Clad Facade is capable of accommodating movement of existing cracks up to a 1mm when applied at a minimum of 250 microns dry film thickness. If greater movement is required refer to the Fosroc Dekguard Elastic product data sheet.

Spray Application

When being applied to well prepared surfaces (no blow holes) it is possible to spray apply Emer-Clad Facade in a single coat to achieve the 250 micron dry film thickness (500 micron wet film thickness). This can be a substantial time saving on a project. Suitable equipment includes Graco 795 or Graco 1095 airless running at 3000 psi and utilising 19 thou or 21 thou spray tips.

For further information contact Parchem or Graco agent.

Drying times

At normal temperature, 18°C to 20°C, Emer-Clad Facade will dry and can be recoated within 2 hours after application. In very cold or humid weather, allow overnight drying between applications. Do not apply at temperatures below 10°C, or when temperature may fall below 10°C during the drying period.

Colour

Emer Clad Facade can be tinted to a wide range colours from the following bases White, Deep, Ultra Deep and Extra Bright.

Two pre-tinted colours Mid Grey and Light Grey are also available.

Emer-Clad Facade is available in Matt or Satin finish.

Cleaning

Tools and equipment should be cleaned with water immediately after use.

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Estimating

The coverage figures are theoretical – due to wastage factors and the variety in nature of possible substrates, practical coverage figures may vary accordingly.

Supply

Emer-Clad Facade:	15 litre pail 4m ² / litre / coat (2 coats required)
100684	Emer-Clad Matt White
100685	Emer-Clad Matt Deep Base
100686	Emer-Clad Matt Ultra Deep Base
100687	Emer-Clad Matt Extra Bright Base
561719	Emer-Clad Matt Tints
561723	Emer-Clad Matt Light Grey
561724	Emer-Clad Matt Mid Grey
100680	Emer-Clad Satin White
100681	Emer-Clad Satin Deep Base
100682	Emer-Clad Satin Ultra Deep Base
100683	Emer-Clad Satin Extra Bright Base
561388	Emer-Clad Satin Tints
561703	Emer-Clad Satin Light Grey
561704	Emer-Clad Satin Mid Grey
Emer-Acrylic Sealer:	4 and 20 litre pails 10 - 12m ² / litre
Emer-Coat Clear Sealer:	1, 4 and 20 litre pails 7 - 10m ² / litre

Storage

Shelf life

Emer-Clad Facade has a shelf life of 24 months from date of manufacture if kept in a dry store in the original, unopened pails. Refer to the Use by Date indicated on the packaging

Storage Conditions

Store in dry conditions between 5°C and 30°C in original, unopened containers. If stored at high temperatures, the shelf life may be reduced.

Important notice

A Safety Data Sheet (SDS) and Technical Data Sheet (TDS) are available from the Parchem website or upon request from the nearest Parchem sales office. Read the SDS and TDS carefully prior to use as application or performance data may change from time to time. In emergency, contact any Poisons Information Centre (phone 13 11 26 within Australia) or a doctor for advice.

Product disclaimer

This Technical Data Sheet (TDS) summarises our best knowledge of the product, including how to use and apply the product based on the information available at the time. You should read this TDS carefully and consider the information in the context of how the product will be used, including in conjunction with any other product and the type of surfaces to, and the manner in which, the product will be applied. Our responsibility for products sold is subject to our standard terms and conditions of sale. Parchem does not accept any liability either directly or indirectly for any losses suffered in connection with the use or application of the product whether or not in accordance with any advice, specification, recommendation or information given by it.



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