



# RESTORA-TOP 100

03900 | PATCHING & RESURFACING

Concrete Restoration

## Description

XYPEX RESTORA-TOP 100 is one of three Xypex products specifically formulated for the repair and rehabilitation of horizontal concrete surfaces. Xypex Restora-Top 100 is used for patches up to 25 mm thick where rapid setting and strength gain are required. Restora-Top 100 consists of specially modified Portland cement, aggregates, polypropylene fibers, and admixtures combined in controlled proportions. This compound provides excellent adhesion properties, rapid setting and strength gain as well as superior durability and reduced shrinkage.

## Recommended for:

- Concrete Floors
- Parking Decks
- Walkways
- Warehouse Floors
- Bridge Decks
- Roads

## Advantages

- Excellent adhesion to existing concrete surfaces
- Traffic-ready in two to four hours
- Easy to use – just add water and mix
- Rapid set and strength gain
- Suitable for indoor and outdoor use
- VOC compliant

## Limitations

Restora-Top 100 should not be mixed and placed at temperatures below 3°C or above 30°C. Protection from direct sunlight is desirable under hot or windy conditions. Use only as a patching or filling material.

## Packaging

Xypex Restora-Top 100 is available in 25 kg buckets.

## Storage

Xypex products must be stored dry at a minimum temperature of 7°C.

## Coverage

At 25 mm thickness, each 25 kg bucket of Restora-Top 100 will cover approximately 0.52 m<sup>2</sup>.

## Physical Properties

Setting Time, ASTM C 403	
Initial, at 20°C	25 minutes
Final, at 20°C	45 minutes
Working Time at 20°C	
	20 minutes
Air Content (% of Volume)	
	5%
Compressive Strength	
@ 1 hr. after initial set	14.8 MPa
@ 3 hrs. after mixing	20.7 MPa
@ 6 hrs.	23.8 MPa
@ 24 hrs.	34.5 MPa
@ 28 days	51.7 MPa
Scaling Resistance in Presence of De-Icing Salt, ASTM C672 after 50 Cycles of Freezing and Thawing	
No Scaling (Rating 0)	

**NOTE:** Compressive strength determined on 50 mm cube specimens, moist cured at 23° ± 2°C after 24 hours.

## Application Procedures

1. Remove loose or unsound concrete by chipping, saw cutting, or other mechanical means. It is preferable to have a minimum repair thickness of 12 mm with square cut edges. Feather edging is not recommended.
2. Remove dust and foreign material from the repair area.
3. Saturate the repair area with water. Just as the concrete surface becomes dry, place the Restora-Top 100 material.
4. Add approximately 3/4 of the required water to the mixing container (1.5 litres of water is usually sufficient at this stage for each 25 kg bucket of product). While mixing, gradually add the Restora-Top 100 powder to the water. Add more water as required to obtain the desired consistency. Do not exceed 3.3 litres of water per 25 kg bucket of Restora-Top 100.
5. Mix until thoroughly blended and until required consistency has been obtained. Normally a 2 minute mixing time is adequate. If the Restora-Top begins to harden or set, discard the mix. Do not add more water to the mixing container.

6. Place the mixed material as rapidly as possible and work the mix well into the prepared concrete surface to ensure freedom from voids and to obtain proper bonding.

7. Complete finishing operations as quickly as possible and be sure to clean the mixing container between batches. Partially set material in the mixer can accelerate the setting of subsequent batches.

## Curing

1. After final set, moist curing of Restora-Top 100 for 24 hours is recommended.

2. In hot, dry or windy weather conditions, apply curing compound to the repaired area as soon as the Restora-Top material has set.

3. Protect from freezing for the first 24 hours, and protect from temperatures below -3°C for 72 hours.

## Technical Services

For more instructions, alternative application methods, or information concerning the compatibility of the Xypex treatment with other products or technologies, contact the Technical Services Department of Xypex Australia or your local Xypex representative.

## Safe Handling Information

Xypex is alkaline. As a cementitious powder or mixture, Xypex may cause significant skin and eye irritation. Directions for treating these problems are clearly detailed on all Xypex buckets and packaging. The Manufacturer also maintains comprehensive and up-to-date Material Safety Data Sheets on all its products. Each sheet contains health and safety information for the protection of employees and customers. The Manufacturer recommends you contact Xypex Australia or your local Xypex representative to obtain copies of Material Safety Data Sheets prior to product storage or use.

## Warranty

The Manufacturer warrants that the products manufactured by it shall be free from material defects and will be consistent with its normal high quality. Should any of the products be proven defective, the liability to the Manufacturer shall be limited to replacement of the product ex factory. The Manufacturer makes no warranty as to merchantability or fitness for a particular purpose and this warranty is in lieu of all other warranties expressed or implied. The user shall determine the suitability of the product for his intended use and assume all risks and liability in connection therewith.



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